Amendments to the Specification:

Please replace the paragraph beginning at page 2, line 7, with the following rewritten paragraph:

--This application is a Divisional of U.S. Patent Application No. 10/167,688, filed June 12, 2002, which claims the benefit of U.S. Provisional Application No. 60/348,665, filed January 15, 2002, each of which is incorporated herein by reference in its entirety.--

Please replace the paragraph beginning at page 5, line 32, with the following rewritten paragraph:

--Figures 16A and 16B are ~~is an~~ isometric and cross sectional views, respectively, showing ~~that~~ the layers of a spirally wound electrode assembly, i.e., jellyroll;--

Please replace the paragraph beginning at page 9, line 14, with the following rewritten paragraph:

--Note in Figure 14 that one face of the substrate inner end 82 is bared. This configuration can also be noted in Figure 11 which shows how the negative substrate inner end 82 is inserted between turns of the separator strip 64. After the strip 70 has been inserted as depicted in Figure 11, the aforementioned drive motor 60 is energized to rotate pin 12 and mandrel 48, via drive key 56, in a counterclockwise direction, as viewed in Figure 11. Rotation of pin 12 and mandrel 48 functions to wind positive electrode strip 30, separator strip 64, and negative electrode strip 70, into the spiral jellyroll assembly 84, depicted in Figure 16A. The assembly 84 ~~is comprised of~~ comprises multiple layers of strip material so that a cross section through the assembly 84 ~~would~~ reveals a sequence of layers in the form pos/sep/neg/sep/pos/sep/neg/..., etc., as shown in Figure 16B.--